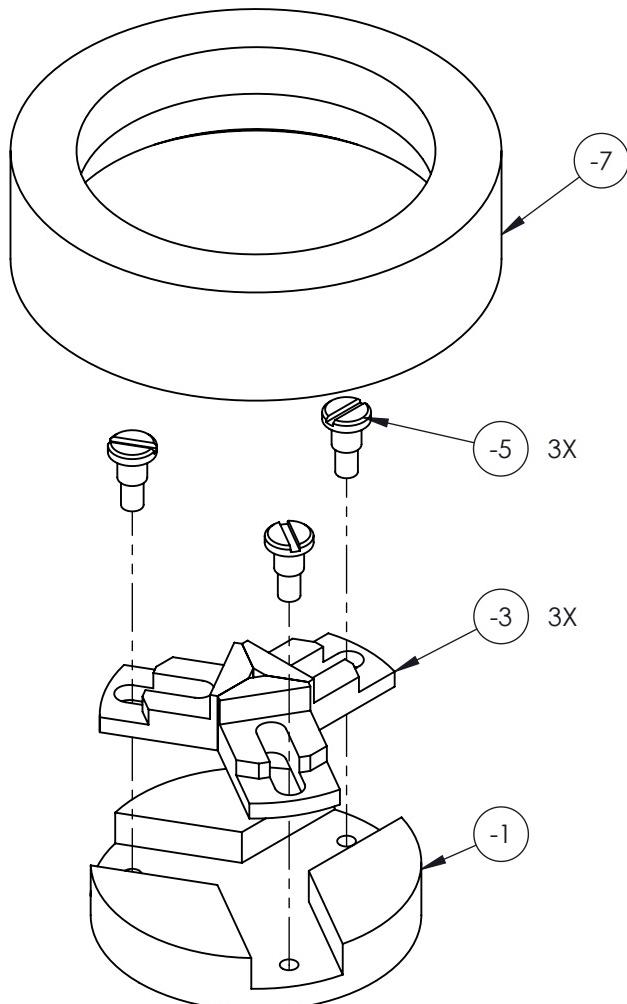


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



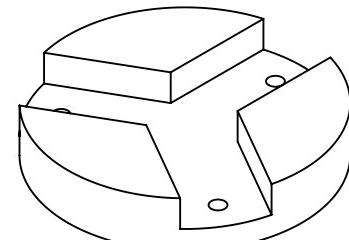
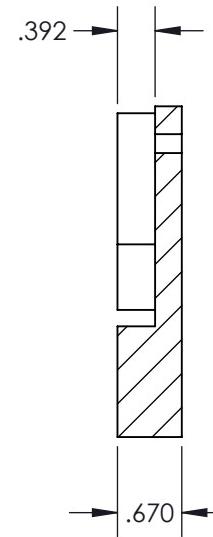
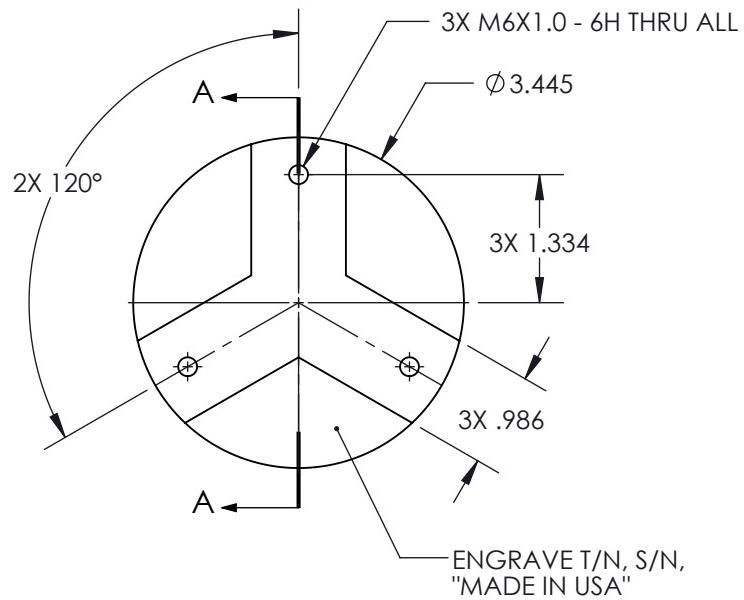
NOTE:
REF. EUROCOPTER T/N:1X53176709.

 RED BARN MACHINE		REV
TITLE		
DWG NO.		RBE1X53-176-709
MATERIAL		DRAWN BY: MARPET <i>D Weil</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED
$.XXX \pm .005$		HEAT
$.XX \pm .01$		TREAT
$X \pm .1$		FINISH
1. BREAK ALL SHARP EDGES .015 x 45°		SPEC
OR .015R		USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER		
PLATING		
SCALE	1:2	DATE 6/10/2013
		SHEET 1 OF 5

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	DISK	SP	$\varnothing 3\frac{1}{2} \times 7/8$	2
			-3	3	INSERT	4140	$7/8 \times 1\frac{1}{8} \times 1\frac{3}{4}$	3
			-5	3	SHOULDER SCREW	SP	$\varnothing 5/8 \times 1$	4
			-7	1	RING	WHITE DELRIN	$\varnothing 6 \times 1\frac{1}{2}$	5

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(-1)

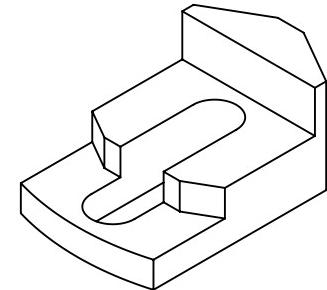
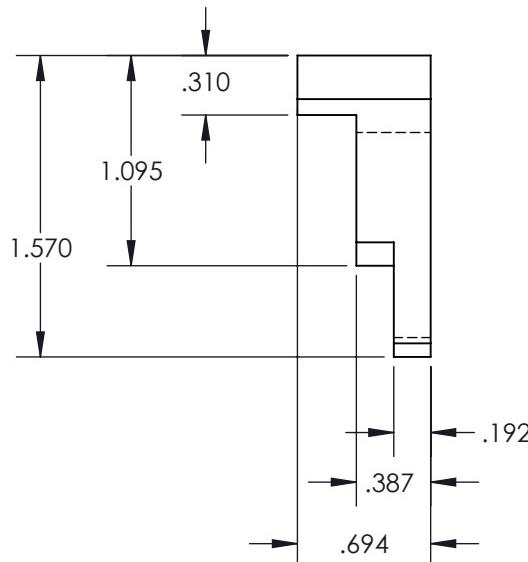
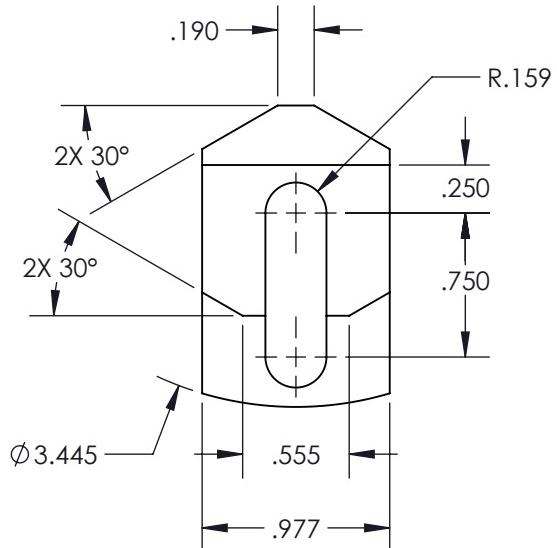
DISK

SECTION A-A

		RED BARN MACHINE	
TITLE		PULLER	
DWG NO.	RBE1X53-176-709-1	REV	
MATL SP	DRAWN BY: MARPET	APPROVED	<i>D Weil</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	FRACTIONS $\pm 1/32$	HEAT TREAT FINISH	BLACK OXIDE
$.XXX \pm .005$	$XX \pm .01$	ANGLES $\pm .5^\circ$	SPEC
$X \pm .1$			USED ON MODEL
1. BREAK ALL SHARP EDGES $.015 \times 45^\circ$ OR $.015R$	2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE	1:2	DATE	6/10/2013
			SHEET 2 OF 5

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

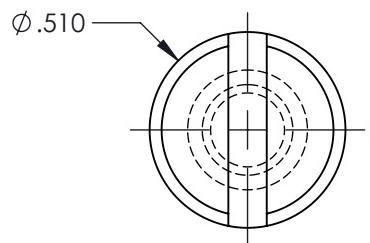
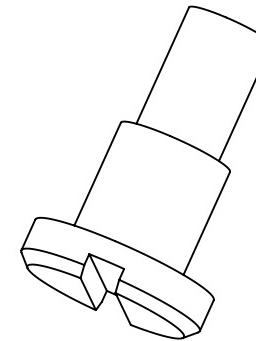
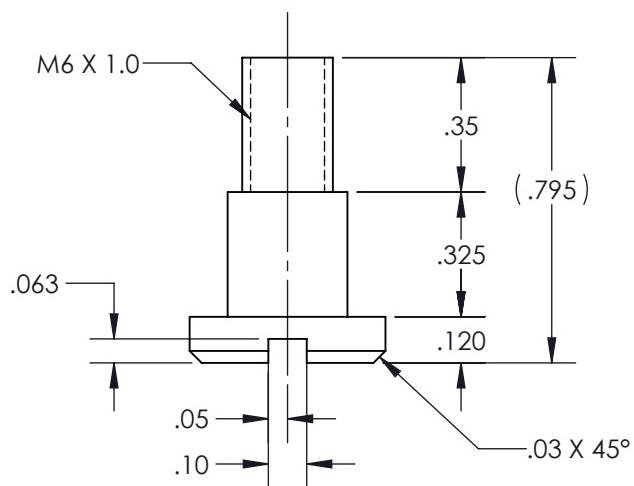
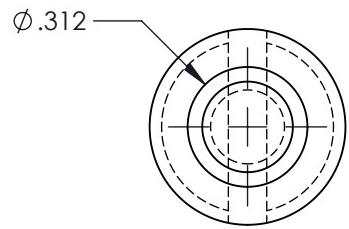


(-3)
INSERT

	RED BARN MACHINE	
	TITLE	PULLER
DWG NO.	RBE1X53-176-709-3	REV
MATL	4140	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED	<i>D. Weil</i>
.XXX ± .005	HEAT	40-45 RC
.XX ± .01	TREAT	
.X ± .1	FINISH	BLACK OXIDE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL	
SCALE	1:1	DATE 6/10/2013
		SHEET 3 OF 5

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-5)
SHOULDER SCREW

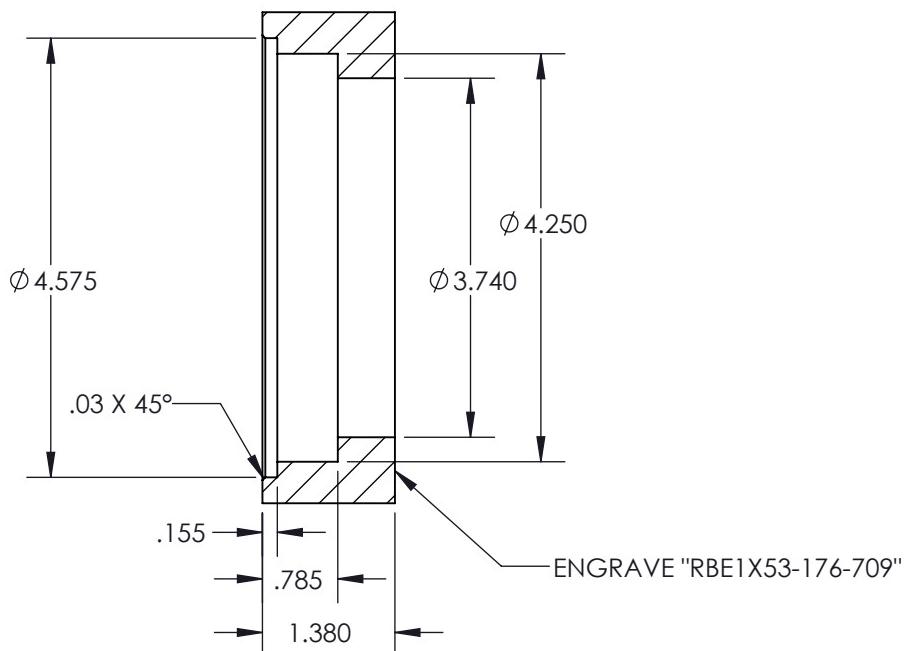
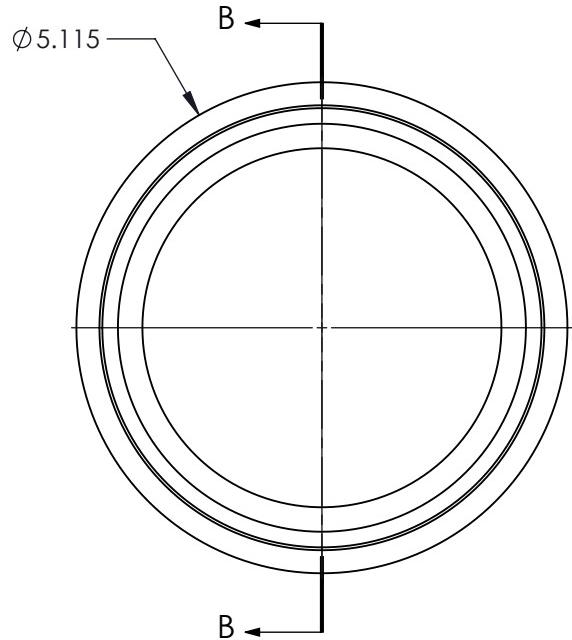
RED BARN MACHINE

PULLER

TITLE	RBE1X53-176-709-5	
DWG NO.	RBE1X53-176-709-5	REV
MATL SP	DRAWN BY: MARPET	APPROVED: D Weil
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	HEAT TREAT FINISH	BLACK OXIDE
.XXX ± .005	FRACTIONS ± 1/32	
.XX ± .01		
.X ± .1	ANGLES ± .5°	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE 2:1	DATE 6/10/2013	SHEET 4 OF 5

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



SECTION B-B

 RED BARN MACHINE	
TITLE	
DWG NO. RBE1X53-176-709-7 REV	
MATL. WHITE DELRIN	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED APPROVED <i>D Weil</i>	
DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .01 ANGLES ± .5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	USED ON MODEL
HEAT TREAT FINISH	
SCALE 1:2	DATE 7/16/2013
SHEET 5 OF 5	